

# **Thermal Conductive Board - TCB-3**

### **Product Description**

Thermal Conductive Board (TCB), or Insulated Metal Substrate (IMS), provides the advantages of high thermal conductivity, reliability, and thermal resistance. TCB is a sandwich structure, which includes layers of copper foil, insulator, and base metal. The insulator is made by a unique polymer composite that combine epoxy resin and high thermal conductivity filler, and the thermal conductivity is much higher than the traditional epoxy filled glass fiber system.

#### **Features**

- Excellent thermalconductivity
- Customized substrate structure available
- Excellent solder resistance
- Excellent reliability

- RoHS Complaint
- Excellent reliability
- Over 15 Patents

## **Specifications**

Characteristics	TCB-3	
Panel Size [mm]	500 x 600, or etc.	
Base Metal [mm]	1.0, 1.5, 2.0, or etc.	
Dielectric Layer thickness [µm]	50, 80, 100, 150, or etc.	
Circuit [oz]	1, 2, 3, or etc.	

Circuit Insulator Base Metal

## **General Properties**

Characteristics	TCB-3	Test Method
Thermal resistance [°C/W, 100μm]	<0.12	ASTM D5470
Flammability	V-0	UL 94
Hi-pot withstand [AC KV/mm]	>30	IPC-TM-650 2.5.7
Peeling strength [Kg/cm]	>1.4	JIS C 6481
Solder heat resistance, 260°C [mins]	>60	
Dielectric constant	5.1	IPC-TM-650 2.5.5.1
Surface resistance [ $\Omega$ ]	> 10 <sup>15</sup>	IPC-TM-650 2.5.17.1
Volume resistance [Ω • cm]	> 1013	IPC-TM-650 2.5.17.1
Glass transition temperature [°C]	140	IPC-TM-650 2.4.25